

# Importance of Blade Break-in

The extremely sharp tooth points and edges of new blades must be broken in before applying full feed pressure to the blade. A good analogy is that of writing with a freshly sharpened wooden pencil.

## HOW TO BREAK IN A BLADE

- 1. Maintain proper blade speed for the material to be cut.**
- 2. Reduce blade feed pressure or feed rate by 50% for 20 minutes.**
- 3. Gradually increase feed pressure or feed rate after break-in to full pressure or rate.**

### IMPORTANT

- ❖ **Cutting tools can shatter and/or break under improper or severe use.**
- ❖ **Wear safety equipment, particularly goggles, gloves and hearing protection at all times in the vicinity of their use.**
- ❖ **Always follow bandsaw machine manufacturer's recommendations.**



**United Products**  
Bandsaw Blade Specialists